



# ANGLE HEADS

**YOUR TOOLING PARTNER** 

**#VOCAL FOR LOCAL** 



#### **COMPANY PROFILE**



99MNHance industrial Services have been the leader in the designing and manufacturing of high-quality right Angle Heads in, Ahmedabad - Gujarat, India.

We are an Indian manufacturer and supplier of precision metal cutting tools and machine tool accessories. 99mnhance Industrial Services are design and manufactures for highprecision tooling systems for the Automotive, Aerospace, Agriculture, Energy, and Medical industries among others.

99MNHance industrial Services belongs to the Morden technology and quality leaders for precision tools and specializes in the development and production of high-precision static and driven tools for all CNC lathes, CNC turn-/mill machines, and CNC machining centers. The range of products spans from static tool holders, driven tools up to highly complex customer-specific individual solutions. Angle heads are machine tool accessories used on vertical or horizontal milling machines and they can be automatically exchanged by the machine or mounted manually with a flange.

Harness your machine's current capabilities by adding an Angle Head. Without the expense of a new machine, you'll be able to perform vertical, horizontal, and angular operations on your machine without repositioning the workpiece.

Our mission is to find the best of the best and deliver it to our customers with a personal commitment to helping them install truly efficientsolutions. We have exceptionally high standards for the products we represent. The result is an all-star line-up of products that deliver true and measurable performance advantages. Products that are engineered to exacting standards and then manufactured with materials and craftsmanship that enable superior performance.

#### Certificate of Registration

#### 99 MNHANCE INDUSTRIES SERVICE

47, NILKANTH ESTATE, NEAR AMBIKA MILL COMPOUND, AHMEDABAD, GUJARAT (GJ-24)- 382445

Certify that the management system of the above organisation has been audited and found to be in accordance with requirements of standard detailed below

#### ISO 9001:2015

(QUALITY MANAGEMENT SYSTEM)

MANUFACTURING OF WORKHOLDING DEVICES & CUSTOMISED TOOL

Certificate No.: QMS20181395

This certification was conducted in accordance with the SM Certification Services auditing and

certification procedures and is subject to regular surveillance audits

Date of Initial Registration: 22nd December 2018

Certificate Issue Date : 22nd December 2018 1st Surveillance Due : 22nd December 2019

Certificate Expiry Date Re-Certification Period 2nd Surveillance Due

: 22nd December 2021 : 3 Years

Further clarification regarding the scope of this certification of ISO 9001:2015 requirements may be obtained by consulting to check the certificate validity please refer web.: www.smcertificationservices.com







his is an accredited certificate authorized for issue by American International Accreditation Organization Bureau of Accredited Registrars, (AIAC-BAR) who have assessed SM Certification Services as a Certification Body The Certification of Registration remains the property of AIAC-BAR & SM Certification Services and valid for 3 years subject to satisfactory Survaillance audits. Must be returned, if certificate is withdrawn. Compliance & Accreditation by AIAC-BAR. www.siao-bar.org. Registration No IAAC-BAR-091514-18



### **RELATED INDUSTRIES**





**Automotive** 



3C Computer Communication Consumer



**Automobile** 



Woodworking



**Molding** 



**Fixture** 











**Angle heads** allow horizontal, vertical, and angular machining operations to be performed without repositioning the workpiece. This increases accuracy and productivity and can create new opportunities.

Angle heads come in different shapes and sizes, and each has its own set of capabilities and limitations.

Some angle heads are suitable for drilling, tapping, reaming, slotting, milling, and finish milling. They also can be ordered with extended reach, and a relatively new type of angle head is adjustable.

**Machining in confined spaces.** Angle heads add an additional axis to existing equipment that enables the machining of features that are otherwise impossible to access with the machine tool's milling spindle.

**Delay/offset new machine purchase.** A common misconception about angle heads is that they are no longer necessary with the advent of new 5- to 9-axis machine tools. The reality, however, is that adding an angle head to existing equipment means a shop can delay spending money on a new machine.

**Fewer setups.** Angle heads give machinists the ability to finish a part completely without moving it to another machine.

Create more complex parts. Complex part features can be performed by using an angle head. For example, using this type of equipment enables machinists to mill internal slots that are common in today's energy and construction components.

Reduce cycle times. An example of this is using an angle head to create slots with a slitting saw and angle head rather than a small end mill, which reduces machining time.

#### **CUTTING METAL**

- 1. Steel
- 2. Aluminum/ nonferrous metals

#### MANAGING EXPECTATIONS

- 1. Rigidity
- 2. Power
- 3. Cycle time

# 999 99MNHance Industrial Services





Karmika (Standard Type)



Ghanrupa (Slim Type)



Rudraha (Heavy Duty)



**Uluk** (universal Head)



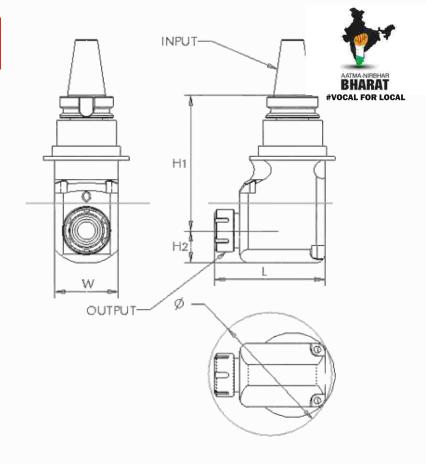
**Customised** 



# KARMIKA (STANDARD TYPE)







MODEL	INPUT	OUTPUT	CUTTER DIA Ø (mm)	L (mm)	H1 (mm)	H2 (mm)	W (mm)	DIAMETER Ø (mm)	RATIO	RPM	MAXIMUM AXIAL LOAD (N)	TORQUE (Nm) *~~*	WEIGHT (Kg) 🚣
kr4020STD160	Bt-40	Er-20	1-13	115	160	32	65	125	1:1	3500	300	20	7.8
Kr4025STD160	Bt-40	Er-25	1-16	120	160	32	70	135	1:1	3500	300	30	8.0
Kr4032STD160	Bt-40	Er-32	1-20	130	160	37.5	75	145	1:1	3000	350	35	8.9
Kr5040STD187	Bt-50	Er-40	3-26	176	187	45	95	190	1:1	3000	1250	50	17
Kr50SL32STD187	Bt-50	Side lock -32	NA	163	187	40	80	180	1:1	3000	1050	40	15
Kr50SL40STD187	Bt-50	Side lock -40	NA	176	187	45	95	190	1:1	3000	1250	50	17

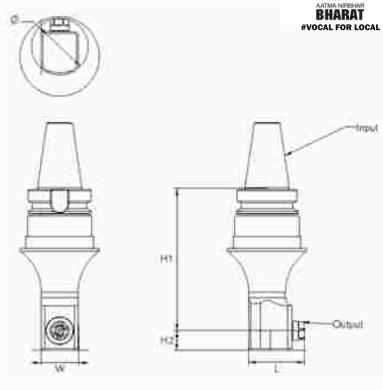


## **GHANRUPA (SLIM TYPE)**









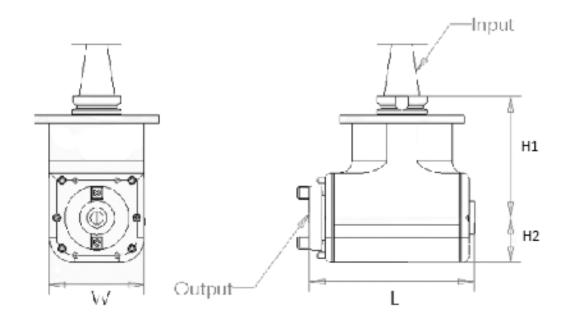
MODEL	INPUT	ОИТРИТ	CUTTER DIA Ø (mm)	L (mm)	H1 (mm)	H2 (mm)	W (mm)	DIAMETER Ø (mm)	RATIO	RPM	MAXIMUM AXIAL LOAD (N)	TORQUE (Nm) *~~*	WEIGHT (Kg) 🚵
GH3011SLM132	BT-30	ER11	1-5	56	132	20	38	57	1:1	4000	50	5	2.5
GH4011SLM143	Bt-40	ER11	1-5	56	143	20	38	57	1:1	4000	50	7	3.2
GH4016SLM145	BT-40	ER16	1-10	65	145	25	47	70	1:1	4000	75	15	4.9
GH5016SLM145	BT-50	ER16	1-10	65	145	25	47	70	1:1	4000	85	20	5.8



## **RUDRAHA (HEAVY DUTY)**







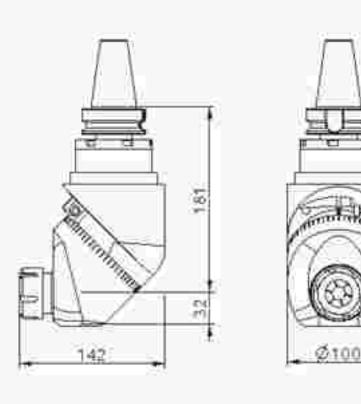
MODEL	INPUT	OUTPUT	L (mm)	H1 (mm)	H2 (mm)	W (mm)	RATIO	RPM	MAXIMUM AXIAL LOAD (N)	TORQUE (Nm)	WEIGHT (Kg) 🐴
RD5050MOD245	BT-50	BT-50	320	245	90	190	1:1	150-2000	2000	100	<26
RD5040MOD220	BT-50	BT-40	250	220	65	140	1:1	150-2500	1800	90	<22
RD4040MOD220	BT-40	BT-40	250	220	65	140	1:1	150-2500	1700	80	<20



### **ULUK (UNIVERSAL HEAD)**







MODEL	INPUT	ОUТРUТ	L (mm)	H1 (mm)	H2 (mm)	W (mm)	RATIO	RPM	MAXIMUM AXIAL LOAD (N)	TORQUE (Nm)*		ANGLE ADJUSTMENT (degree)
ULUK4032UNI181	BT-40	ER-32	142	181	32	100	1:1	3000	350	20	<12	0-180

# AATMA-NIRBHAR BHARAT

### OTHER ASSESSORIES



**Guide Flange** 



**Stop Block** 



**Guide Pin** 



**Storage Box** 



**Marking Ring** 



### AATMA-NIRBHAR BHARAT

### **OUR CUSTOMERS**

















Sumech Engineers























### Our Distributor Partner for Telangana And Tamil Nadu





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